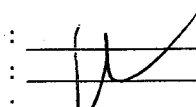
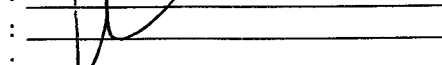


Date: Monday, 30/04/2007 1:58:13 PM
User: Linda Lacelle

Process Sheet











Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D412630031
Job Number	: 32121	Part Number	: D412630031
Estimate Number	: 10804	Drawing Number	: RTN FROM HAI
P.O. Number	: N/A	Project Number	: N/A
This Issue	: 30/04/2007 S.O. No. : N/A	Drawing Revision	: N/A
Prsht Rev.	: NC	Material	: N/A
First Issue	: N/ Type : LARGE FAB ASSY	Due Date	: 07/05/2007
Previous Run	: 00015	Qty:	1 Um: Each
Written By	: 	Ship 02/05	
Checked & Approved By	: 		
Comment	:		

Additional Product

Job Number:



DART		TEL.: 1-613-632-3336 FAX: 1-613-632-4443	
TRANSPORT CANADA APPROVAL # 09-89			
P/N	D412-630-031	CHG	CHG001
DESC.	Folding Step, LH	STC	SH96-69
LOT	B28507	STC	SR00598NY
MODEL	Bell 205/212/214/412	STC	SR00595/7NY
MADE IN CANADA			

Seq. #:	Machine Or Operation:	Description								
1.0	QC5	INSPECT WORK TO CURRENT STEP								
 										
Comment: INSPECT										
2.0	HAND FINISHING1	HAND FINISHING RESOURCE #1								
 										
Comment: HAND FINISHING RESOURCE #1 REMOVE LABELLING CLEAN & TOUCH UP AS NECESSARY										
3.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION								
 										
Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION										
4.0	PACKAGING 1	PACKAGING RESOURCE #1								
 										
Comment: PACKAGING RESOURCE #1										
PICK KIT:										
5.0	D34541	Bushing								
 										
Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: <table border="0"> <tr> <td>Qty</td><td>Part Number</td><td>Description</td><td>Batch</td></tr> <tr> <td>1</td><td>D3454-1</td><td>Bushing</td><td>62816 N Déjà</td></tr> </table>			Qty	Part Number	Description	Batch	1	D3454-1	Bushing	62816 N Déjà
Qty	Part Number	Description	Batch							
1	D3454-1	Bushing	62816 N Déjà							

Date: Monday, 30/04/2007 1:58:13 PM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D412630031

Job Number: 32121

Part Number: D412630031

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

6.0	D34543	Bushing
-----	--------	---------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
2	D3454-3	Bushing	B30223 ✓

Batch

Deja ✓

7.0	D34545	Bushing
-----	--------	---------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
2	D3454-5	Bushing	B30224 B28169 ✓

Batch

Deja ✓

8.0	D34551	Spacer
-----	--------	--------



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
6	D3455-1	Spacer	B28171 ✓

Batch

Deja ✓

9.0	D34553	Spacer
-----	--------	--------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
2	D3455-3	Spacer	B28172 ✓

Batch

Deja ✓

10.0	D3462041	Bracket Assmly
------	----------	----------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	D3462-041	Bracket ass'y	B29290 ✓

Batch

Deja ✓

[Signature]

Date: Monday, 30/04/2007 1:58:13 PM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D412630031

Job Number: 32121

Part Number: D412630031

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

11.0	AN3104	NUT
------	--------	-----



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
2	AN310-4	Nut	M19356

Deja ✓

12.0	AN3105	NUT
------	--------	-----



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
2	AN310-5	Nut	M19096

Deja ✓

13.0	AN3C5A	Bolt
------	--------	------



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
3	AN3-C5A	Bolt	M101692

Deja ✓

14.0	AN44C12	eyebolt
------	---------	---------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	AN44-C12	Eyebolt	M102198

Deja ✓

15.0	AN4C15	BOLT
------	--------	------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	AN4C15	BOLT	M19213

Deja ✓

07/05/02

Date: Monday, 30/04/2007 1:58:13 PM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D412630031

Job Number: 32121

Part Number: D412630031

Job Number:



Seq. #:	Machine Or Operation:	Description :
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16.0	AN5C11	BOLT
------	--------	------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	AN5C11	BOLT	M103248 ✓

17.0	AN5C15	BOLT
------	--------	------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	AN5C15	BOLT	M19213 ✓ Déja

18.0	AN960C10	WASHER
------	----------	--------



Comment: Qty.: 7.0000 EACH(s)/Unit Total : 7.0000 EACH(s)

Pick:

Qty	Part Number	Description	Batch
7	AN960C10	Washer	M101064 ✓

19.0	AN960C516	WASHER
------	-----------	--------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	AN960C516	Washer	M17697 ✓

20.0	MS210433	Nut
------	----------	-----



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
3	MS21043-3	Nut	M102545 ✓

Signature
30/04/07

Date: Monday, 30/04/2007 1:58:13 PM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D412630031

Job Number: 32121

Part Number: D412630031

Job Number:



Seq. #:

Machine Or Operation:

Description :

21.0

MS24665227

COTTER PIN



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
2	MS24665-227	COTTER PIN	1102073 ✓

22.0

MS24665229

COTTER PIN



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
2	MS24665-229	COTTER PIN	119096 ✓

23.0

NAS1515H5

Washer



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	NAS1515H5	Washer	1101064 ✓

24.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

25.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-630-031

Location:

PPP Rev:

PPPT

26.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



1107105102
1107105102